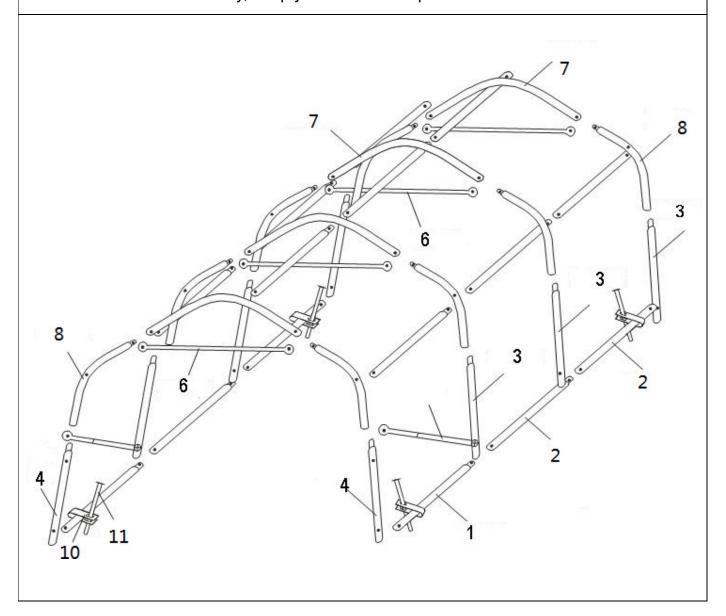
Assemble manual

DEAR CUSTOMER

Assembly with more than one person suggested.

Please use gloves when assembling the metal frame portion of this unit. The metal components of this product have been treated with a rust preventive coating that may feel oily to the touch. This coating is not dangerous, but may dirty your hands during assembly. We recommend that you wipe metal parts clean with a mixture of warm water and dish detergent prior to assembly. Should your hands become

dirty, simply wash with soap and water.



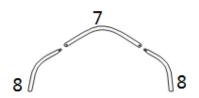
Part list

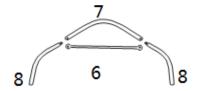
DARTNO	DESCRIPTION		QTY		
PART NO.			12'	16'	20'
No.1	Connecting Pipe	0 0	5	5	5
No.2	Connecting Pipe	0 0	10	15	20
No.3	Regular Leg	0 0	6	8	10
No.4	Back leg	0	2	2	2
No.5	Diagonal	©	2	2	2
No.6	Crossbar		4	5	6
No.7	Center Arch		4	5	6
No.8	Corner Arch		8	10	12
No.9	Diagonal		2	2	2
No.10	Anchoring Bracket		4	4	4
No.11	Anchoring rod		4	4	4
No.12	Elastic Kit for Door		12	12	12
No.13	Door Rail Hook	\bigcirc	8	8	8
No.14	S Hook	S	12	12	12
No.15	1-3/4" Bolt	()	14	16	18
N0.16	2-1/2" Bolt	()	22	27	32

No.17	Wing Nut	38	45	52
No.18	Rope			
No.19	Roof	1	1	1
N0.20	Endwall	2	2	2

1. Assembly of middle arches

- a) Take one arch (no. 7); assemble with one main corner arch (No.8) on the left side.
- b) Take the other corner arch (no.8) on the right side.
- c) Take one completed arch; put screw 1-3/4" (No.15) through holes on the right side and attach bar (no.6) over screw and tighten wing nut(No.17)
- d) Repeat same procedures on the left side.





2. Repeat step 1 for the remaining middle arches.

3. Assembly of end arches (Wing nuts are always on inside of the shelter)

- a) Take one arch (No.7); assemble with one corner arch (No.8) on the left side.
- b) Slide the hooks (No.13) over bars then put other side over screw 1-3/4" (No.15) and wing nut (No.17) and tighten.
- c) Take the other corner arch (No.8) on the right side.
- d) Repeat step 3 with the remaining arch.
- g) Place one of the last arches assembled at the front of the shelter, the other at the back.



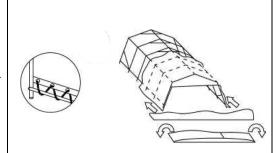
4. Assembly of legs

- a) Insert (No.4) legs into an end arch one side at a time.
- b) Insert (No.3) legs to the second arch.
- c) Add second arch to assembly connecting (No.2) into (No.1`) and diagonal bar (No.5+ No.9) (in 2 pcs for 10' long) with screws 2 ½" (No.16) with wing nuts (O). See sketch at front page. Note: (06-374) should be placed at last section.
- d) Repeat step b) and c) until the whole shelter is completed.
- e) Make sure the base is open to 8'2".
- f) Make sure the distances AD and BC have exactly the same length as per illustration, lengths depends on the model.



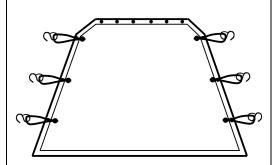
5. Cover installation (Ties are always on the inside)

- a) Place the roof in front of the shelter as illustrated.
- b) Unfold as illustrated then lift onto shelter as is.
- c) Place cover over the completed structure making sure that the TRIANGLE is at the front of the garage.
- d) Lace rope through grommets and around pipes tightly going completely around the garage. Grommets are placed in the upper corner of each door. Put the remaining cord through these grommets and secure to the ground with nails.
- e) Tie firmly inside ties to bars.



6. Door Assembly

- a) Take one door with shiny side facing outside placing on to hooks (No.14).
- b) Repeat a) for the remaining doors.
- c) Take the elastic, put it through one of the grommet holes on the door from the inside out. Take S hook, place it on the elastic and squeeze one end with a pair of pliers so it locks on the elastic. Repeat until all the elastics are done, and then use the open end to hook on the grommet band of the roof.



7. Anchoring garage.

- a) Place your garage in the final position you want then close the doors, front and back if supplied before anchoring, anchor with brackets (No.10) and anchor rods (No.11) as per diagram on the first page. Drive anchor into ground.
- b) Fix flap to your house (if applicable).

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